- (2) The direct acetylation of edible monoglycerides with acetic anhydride without the use of catalyst or molecular distillation, and with the removal by vacuum distillation, if necessary, of the acetic acid, acetic anhydride, and triacetin.
- (b) The food additive has a Reichert-Meissl value of 75-200 and an acid value of less than 6
- (c) The food additive is used at a level not in excess of the amount reasonably required to produce its intended effect in food, or in food-processing, food-packing, or food-storage equipment.

 $[42\ FR\ 14491,\ Mar.\ 15,\ 1977,\ as\ amended\ at\ 50\ FR\ 3508,\ Jan.\ 25,\ 1985]$

§172.830 Succinylated monoglycerides.

The food additive succinylated monoglycerides may be safely used in food in accordance with the following prescribed conditions:

- (a) The additive is a mixture of semiand neutral succinic acid esters of mono- and diglycerides produced by the succinylation of a product obtained by the glycerolysis of edible fats and oils, or by the direct esterification of glycerol with edible fat-forming fatty acids.
- (b) The additive meets the following specifications:

Succinic acid content: 14.8%–25.6% Melting point: 50 °C–60 °C.

Acid number: 70–120

- (c) The additive is used or intended for use in the following foods:
- (1) As an emulsifier in liquid and plastic shortenings at a level not to exceed 3 percent by weight of the shortening.
- (2) As a dough conditioner in bread baking, when such use is permitted by an appropriate food standard, at a level not to exceed 0.5 percent by weight of the flour used.

§172.832 Monoglyceride citrate.

A food additive that is a mixture of glyceryl monooleate and its citric acid monoester manufactured by the reaction of glyceryl monooleate with citric acid under controlled conditions may be safely used as a synergist and solubilizer for antioxidants in oils and fats,

when used in accordance with the conditions prescribed in this section.

(a) The food additive meets the following specifications:

Acid number, 70-100.

Total citric acid (free and combined), 14 percent-17 percent.

- (b) It is used, or intended for use, in antioxidant formulations for addition to oils and fats whereby the additive does not exceed 200 parts per million of the combined weight of the oil or fat and the additive.
 - (c) To assure safe use of the additive:
- (1) The container label shall bear, in addition to the other information required by the Act, the name of the additive.
- (2) The label or accompanying labeling shall bear adequate directions for the use of the additive which, if followed, will result in a food that complies with the requirements of this section.

§172.834 Ethoxylated mono- and diglycerides.

The food additive ethoxylated monoand diglycerides (polyoxyethylene (20) mono- and diglycerides of fatty acids) (polyglycerate 60) may be safely used in food in accordance with the following prescribed conditions:

- (a) The food additive is manufactured by:
- (1) Glycerolysis of edible fats primarily composed of stearic, palmitic, and myristic acids; or
- (2) Direct esterification of glycerol with a mixture of primarily stearic, palmitic, and myristic acids;

to yield a product with less than 0.3 acid number and less than 0.2 percent water, which is then reacted with ethylene oxide.

(b) The additive meets the following specifications:

Saponification number, 65–75. Acid number, 0–2.

Hydroxyl number, 65–80. Oxyethylene content, 60.5–65.0 percent.

(c) The additive is used or intended for use in the following foods when standards of identity established under section 401 of the Act do not preclude such use: